



# SPECIFICATION

## PIP GASKETED WHITE SDR'S

PIP GASKETED PVC

Pacific Plastics PIP SDR series of PVC pipe is produced for use in the pressure applications in which the maximum operating temperature is 140° F. The compound is PVC 1120 Type 1 Grade 1, with a cell class of 12454B, per ASTM D1784.

Each one of the categories of our SDR series, listed below, is produced in strict compliance to ASTM D2241 ANNEX and the Natural Resources Conservation Services NRCS 430-DD specification.

The PIP Gasketed SDR Series of PVC pipe are produced with an integral bell that includes a factory installed Reiber gasket in the bell. The gaskets will conform to ASTM F477, and the assembled gasketed joints conform to ASTM D3139.

Our PIP Gasketed SDR series of PVC pipe is produced in the following categories:

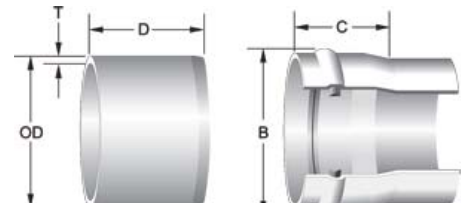
- White SDR64, SDR51, SDR41, SDR32.5 for use in potable water applications
- Sizes 6" - 15" are produced in White color, in 20 foot lengths and Gasketed

The outside diameter and wall thickness of the SDR series of PVC pipe are measured in accordance to ASTM D2122 and are shown in the following table:

### DIMENSIONS

Size (inch)	OD (Outside Diameter)	T 125 PSI SDR32.5	T 100 PSI SDR41	T 80 PSI SDR51	T 63 PSI SDR64
6	6.140	0.189	0.150	0.120	-
8	8.160	0.251	0.199	0.160	-
10	10.200	0.314	0.249	0.200	-
12	12.240	0.377	0.299	0.240	-
15	15.300	0.471	0.373	0.300	0.239

**Size** Inch  
**OD** Outside Diameter  
**T** Thickness  
**C** Approx. Bell Depth  
**PSI** Pressure Rating



### WEIGHTS

Size (inch)	125 PSI SDR32.5 (LBS/100')	100 PSI SDR41 (LBS/100')	80 PSI SDR51 (LBS/100')	63 PSI SDR64 (LBS/100')
6	234.0	185.0	150.0	-
8	414.0	330.0	266.0	-
10	647.0	517.0	416.0	-
12	933.0	745.0	600.0	-
15	1457.0	1161.0	939.0	751.0